Fortis Healthcare Limited
Tower-A, Unitech Business Park, Block-F,
South City 1, Sector – 41, Gurgaon,
Haryana – 122 001 (India)
Tel : 0124 492 1033
Fax : 0124 492 1041
Emergency : 105010
Email : secretarial@fortishealthcare.com
Website : www.fortishealthcare.com

FHL/SEC/STEX/RR/2018-19 **June 1, 2018**

The National Stock Exchange of India Ltd.
Corporate Communications Department
"Exchange Plaza", 5th Floor, Bandra-Kurla Complex, Bandra (East), Mumbai - 400051
Scrip Symbol: FORTIS

BSE Limited
Corporate Services Department,
Phiroze Jeejeebhoy Towers Dalal Street, Mumbai – 400 001
Scrip Code:532843

Sub: Status Update on fresh bidding process

Dear Sir(s),

This is with reference to our letter ref no. FHL/SEC/STEX/RR/2018-19 dated May 29, 2018 to the stock exchanges regarding the fresh bidding process. In the said context, the Company has received interest from various interested parties on May 31, 2018 as per the timelines specified in the Invitation for Transaction Participation. The Board of the Company has now decided to include the following four parties in the Process and has initiated various steps as outlined in the Transaction Process Letter:

- Hero Enterprise Investment Office and Burman Family Office
- IHH Healthcare Berhand
- Radiant Life Care Private Limited
- TPG Asia VI SF Pte Ltd and Manipal Health Enterprises Private Limited

This is for information purposes only.

Thanking you,

Yours faithfully
For **Fortis Healthcare Limited**

RAHUL RANJAN
Digitally signed by RAHUL RANJAN
Date: 2018.06.01 14:45:53 +05'30'

Rahul Ranjan
Company Secretary
M. No. ACS 17035