**Fortis Healthcare Limited**
Tower-A, Unitech Business Park, Block-F,
South City 1, Sector – 41, Gurgaon,
Haryana – 122 01 (India)
Tel : 0124 492 1033
Fax : 0124 492 1041
Emergency : 105010
Email : secretarial@fortishealthcare.com
Website : www.fortishealthcare.com

**FHL/SEC/STEX/RR/2018-19** **July 3, 2018**

**The National Stock Exchange of India Ltd.**
**Corporate Communications Department**
**"Exchange Plaza", 5th Floor,**
**Bandra-Kurla Complex, Bandra (East),**
**Mumbai - 400051**
**Scrip Symbol: FORTIS**

**BSE Limited**
**Corporate Services Department**
**Phiroze Jeejeebhoy Towers**
**Dalal Street, Mumbai – 400 001**
**Scrip Code:532843**

**Sub: Submission of Binding Bids**

Dear Sir,

Reference is made to the Transaction Process Letter dated May 29, 2018, and the notifications related thereto dated June 11, 2018, and June 28, 2018.

Pursuant to the above, the Board of Directors of the Company have received Binding Bids on July 3, 2018. The Binding Bids will be evaluated by the Board of Directors of the Company in consultation with its advisors.

You are kindly requested to take the same on record.

Thanking you,

Yours faithfully

**For Fortis Healthcare Limited**

RAHUL RANJAN
Digitally signed by RAHUL RANJAN
Date: 2018.07.03 17:14:14 +05'30'

**Rahul Ranjan**
**Company Secretary**