



**November 13, 2024**

**Ref:- GH/2024-25/EXCH/80**

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

**Scrip Code: 543654**

**Symbol: MEDANTA**

**Sub:** Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Management will meet the following Investors/Analysts, as per the below schedule:

<b>Date of Meeting</b>	<b>Name of Investor/Analyst Firm</b>	<b>Type of Meeting</b>	<b>Place of Meeting</b>	<b>Mode of Meeting</b>
November 18, 2024	ICM Investment Management	One to One	Gurugram	Physical
November 19, 2024	Capital International Group	One to One		

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

*Note: Please note that the above meeting is subject to change in case of any unforeseen circumstances, on the part of Analysts/Investors/Company.*

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
**Company Secretary & Compliance Officer**  
**M. No. A17035**

