



**November 11, 2025**

**Ref:- GH/2025-26/EXCH/81**

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

**Scrip Code: 543654**

**Symbol: MEDANTA**

**Sub:** Intimation for Schedule of Analysts/Institutional Investors Meetings

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Management will meet Investors/Analysts, as per the below schedule:

<b>Date of Meeting</b>	<b>Name of Investor/Analyst Firm</b>	<b>Type of Meeting</b>	<b>Place of Meeting</b>	<b>Mode of Meeting</b>
November 14, 2025	Morgan Stanley	One to One Meeting	Noida	In person
November 17, 2025	Avendus Spark Annual Investor Conference	One to One & Group Meeting	Mumbai	In person
November 18, 2025	UTI Investor Meet	Group Meeting	Mumbai	In person

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

*Note: Please note that the above meeting(s) is subject to change in case of any unforeseen circumstances, on the part of Analysts/Investors/Company.*

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
**Company Secretary & Compliance Officer**  
**M. No. A17035**

