



March 01, 2025

Ref: - GH/2024-25/EXCH/123

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
Nationals Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Dear Sir(s),

In furtherance, to our earlier intimation *dated* February 21, 2025, this is to inform you that the order for Scheme of Amalgamation between **Medanta Holdings Private Limited (MHPL)**, a wholly-owned subsidiary of the Company and **Global Health Limited (GHL/Company)**, as approved by the Hon'ble National Company Law Tribunal, New Delhi Bench –V has been filed with Registrar of Companies, NCT of Delhi & Haryana (ROC) today viz. March 01, 2025.

Once formally noted by the ROC, the Scheme shall become effective and MHPL shall stand dissolved and cease to be the wholly-owned subsidiary of the Company with effect from March 01, 2025. The Appointed Date of the Scheme is April 01, 2024.

You are requested to kindly take the same on record.

Thanking you,

Yours Faithfully,
For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

