

HEIDELBERGCEMENT**HeidelbergCement India Limited**

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HCIL:SECTL:SE:2013

18th February 2013

Bombay Stock Exchange Ltd.
Listing Department
Phiroze Jeejeebhoy Towers
Dalal Street, Fort,
Mumbai - 400001

Listing Department,
National Stock Exchange of India Ltd.
Exchange Plaza, C/1, Block G,
Bandra Kurla Complex, Bandra (E)
Mumbai - 400 051

Scrip Code : 500292

Scrip Code : Heidelberg

Dear Sir,

Sub. : Expansion project at Damoh (M.P.) - Commencement of commercial production (Clause 36 of Listing Agreement)

We are pleased to inform you that the Company has successfully completed and commissioned the expansion project at Damoh (M.P.) which comprises of :-

- (a) Increase of clinker manufacturing capacity at its unit at Narsingarh, District Damoh (M.P) from 1.2 to 3.1 million tonnes per annum.
- (b) Increase of cement capacity at Imlai, District Damoh (M.P) from 1.0 to 2.0 million tonnes per annum.

The commercial production from the new units has commenced with effect from 18th February 2013.

Key highlights of the project are as under:-

- Plant & Machinery supplied by world renowned FL Smidth group of Denmark (FLS).
- Civil construction work carried out by Larsen & Toubro Limited.
- Installation of new crusher with capacity of 1200 TPH at the limestone mines at Patharia, District Damoh (M.P).
- Construction of around 20 Kms. long Overland Belt Conveyor (OLBC) by Macmet, which is one of the longest in the Country for transportation of limestone from the mines at Patharia to the clinkerisation unit at Narsingarh.

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- 5000 TPD clinker line at Narsingarh unit.
- Addition of new ball mill and modification of existing ball mills at the grinding unit at Imlai.
- Enhancement of packing and despatch capacities by installation of new packer at Imlai unit.
- 38 Kms. long 132 KV Power transmission line from Damoh to Narsingarh unit and 20 Kms. long 33 KV Power transmission line for Patharia mines.

The expanded capacity will enable the Company to increase its market share in Central India, where the Company's brand "mycem" is already a premium brand and the expanded cement capacity of HeidelbergCement India Limited will become 6 million tonnes per annum.

Thanking you,

Yours faithfully,
For HeidelbergCement India Limited


Rajesh Relan
Dy. Head Legal & Company Secretary